



## ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025

Copenhagen LED gen2 small BDS/BPS/BRS/BSS561

Signify N.V.



**EPD HUB, HUB-5589**

Published on 03.03.2026, last updated on 03.03.2026, valid until 03.03.2031

## MANUFACTURER AND SITE

Manufacturer	Signify N.V.
Address	High Tech Campus 48, 5656 AE Eindhoven, The Netherlands
Contact details	sustainability@signify.com
Website	https://www.signify.com/global
Place of production	COPENHAGEN, DENMARK
Place(s) of raw material origin	APAC, EU
Place(s) of installation and use	DENMARK
Period for data	Calendar Year 2023

## EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804:2012+A2:2019/AC:2021 and ISO 14025
PCR	EPD Hub Core PCR version 1.2, 24 Mar 2025
Sector	Electrical product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, B6, and modules C1-C4, D
EPD author	Signify / Sustainability
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal verification <input checked="" type="checkbox"/> External verification
EPD verifier	Imane Uald Lamkaddam as an authorized verifier for EPD Hub

## PRODUCT SPECIFICATION

Product name	Copenhagen LED gen2 small BDS/BPS/BRS/BSS561
Product number / reference	919008634243 / BRS561 LED40/830 II DM10GR CLOLS850 C10K
GTIN (Global Trade Item Number)	Not applicable
NOBB (Norwegian Building Product Database)	Not applicable
A1-A3 Specific data (%)	9.14

## PRODUCT DESCRIPTION

The original Copenhagen luminaire was co-designed with Copenhagen's Office of City Architecture in the 1960s with the aim of enhancing the aesthetic appeal of the city through lighting. This timeless luminaire design comes in two types: Copenhagen City LED Gen2 is for city and residential areas where light comfort is important; Copenhagen LED Gen2 delivers high performance for road lighting applications. The second generation of Copenhagen LED is available in a range of sizes, from mini to mega. This makes it suitable for any type of application while ensuring the dimensions of the luminaire and pole are well balanced, so every installation blends harmoniously into its surroundings. Various suspensions are available, allowing a variety of mounting options to provide maximum freedom during installation. Thanks to the built in LEDGINE-O engine, and the wide range of application-tailored optics, Copenhagen LED luminaires deliver the right amount of light and in the right direction on your street, enabling important energy savings. The luminaire is available with one or two Zhaga-D4i (ZD4i) System Ready (SR) sockets, which makes the luminaire future ready. This means Copenhagen LED Gen2 is ready to pair with advanced control and lighting software applications such as Interact, or sensors such as the Outdoor Sensor Bundle (OSB). And because the top SR socket is integrated into the canopy, it has no impact on the beautiful, clean design of the luminaire. Furthermore, every Copenhagen LED Gen2 BPS559, BRS561, BRS562 and BRS563 luminaire is uniquely identifiable,

This EPD is intended for business-to-business and/or business-to-consumer communication. Life Cycle Assessment study has been performed in accordance with the requirements of EN 15804, EPD Hub PCR version 1.2 (24 Mar 2025) and JRC characterization factors EF 3.1. The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

thanks to the Signify Service tag app. By simply scanning a QR code, placed inside the door of the mast or directly on the luminaire, you can instantly access the configuration of the luminaire. This makes maintenance and programming operations faster and easier and enables you to create a digital library of lighting assets and spare parts.

## PRODUCT CLASSIFICATION

Declared operating voltage, Volt	220-240
Light source colour temperature, Kelvin	3000
Protection index for water and dust (IP)	66
Impact resistance index (IK)	8
Luminous flux, Lumens	3393
Electrical power, Watt	29.5
Luminous efficiency, Lm/W	115
Additional characteristic	Not applicable

## ABOUT THE MANUFACTURER

Signify is the world leader in lighting for professionals, consumers and lighting for the Internet of Things. Our energy efficient lighting products, systems and services enable our customers to enjoy a superior quality of light, and make people's lives safer and more comfortable, businesses more productive and cities more liveable.

For more information, please visit: <https://www.signify.com/global>

## PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	42.22	APAC , EU
Minerals	23.23	APAC , EU
Fossil materials	17.57	APAC , EU
Bio-based materials	16.98	EU

## BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0.819
Biogenic carbon content in packaging, kg C	0.401

## ENVIRONMENTAL DATA SUMMARY

Declared unit	1 unit
Declared unit mass, kg	5.184
Mass of packaging, kg	0.993
Functional unit (from PEP PSR0014)	Provide lighting that delivers an outgoing artificial luminous flux of 1000 lumens during a reference lifetime of 35000 hours
Reference service life (years)	25
Assigned lifetime (hours)	100000
GWP-total, A1-A3 (kg CO <sub>2</sub> e)	31.7
GWP-fossil, A1-A3 (kg CO <sub>2</sub> e)	36.5
Secondary material, inputs (%)	22.2
Secondary material, outputs (%)	39.8
Total energy use, A1-A3 (kWh)	145
Net freshwater use, A1-A3 (m <sup>3</sup> )	4.78E-01

# LIFE CYCLE ASSESSMENT

## SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Installation stage		Use stage							End of life stage				Beyond the system
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	ND	ND	ND	ND	ND	X	ND	X	X	X	X	X
Raw materials	Transport	Manufacturing	Transport	Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demo.	Transport	Waste processing	Disposal	Reuse, Recovery, Recycling

Modules not declared = ND.

## CUT - OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. There is no neglected unit process more than 1% of total mass or energy flows. The module-specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

The production of capital equipment, construction activities, and infrastructure, maintenance and operation of capital equipment, personnel-related activities, energy and water use related to company management and sales activities are excluded.

## VALIDATION OF DATA

Data collection for production, transport, and packaging was conducted using time and site-specific information, as defined in the general information section on page 1 and 2. Upstream process calculations rely on generic data as defined in the Bibliography section. Manufacturer-provided specific and generic data were used for the product’s manufacturing stage. The analysis was performed in One Click LCA EPD Generator, with the 'Cut-Off, EN 15804+A2' allocation method, and characterization factors according to EN 15804:2012+A2:2019/AC:2021 and JRC EF 3.1.

## ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, ancillary materials, energy & water consumption, material loss and waste generation at the manufacturing site are attributed to the bill of materials of the products, therefore, they are allocated by partitioning the quantities on the base of the total production in kg throughout the year. Thus, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	No allocation
Ancillary materials	Allocated by mass
Manufacturing energy and waste	Allocated by mass

Proxy data is used for certain materials due to their unavailability in the database. Conservative choices have been adopted when exact information was missing. Regarding module C1-C4: EOL scenarios are based on default values from EN 50693. For stages description please refer to section Product life cycle in this EPD report.

### LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA Luminaire EPD Generator v2.2.7. The LCA and EPD have been prepared according to the reference standards, EN 50693, and ISO 14040/14044. Ecoinvent v 3.10.1 and One Click LCA databases were used as sources of environmental data. Allocation used in Ecoinvent 3.10.1 environmental data sources follow the methodology 'allocation, cut-off, EN 15804+A2'.

No other sources were used in the modelling of this EPD.

### PRODUCT & MANUFACTURING SITES GROUPING

Type of grouping	No grouping
Grouping method	Not applicable
Variation in GWP-fossil for A1-A3, %	-

### SUBSTANCES, REACH - VERY HIGH CONCERN

Substances of very high concern	EC	CAS
Lead	231-100-4	7439-92-1

## PRODUCT LIFE CYCLE

### MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production. The material losses occurring during the manufacturing processes are treated as per the waste handling practices in the factory, while scenario assumptions are made in the absence of exact data. The study also considers the fuels used by machines as well as losses during electricity transmission.

The product is made of metals, plastics, and electronic components. All components are transported to the production facility, where the main manufacturing processes primarily are associated with assembly. A2 transport distances are calculated always taking the capital city of component country of origin as a starting point and exact manufacturing location as destination. The finished product can be packaged with polyethylene, cardboard, and/or paper as packaging material before shipment to customers. Manufacturing loss, ancillaries and wastes are calculated according to the data that each manufacturing site is sharing with Signify. The total annual amount of waste in kg is allocated to the total annual production in kg at the specific manufacturing site responsible to produce the studied product. Thus, it is possible to allocate it according to the weight of the product analysed in this study.

Co-product allocation is neglected as revenue of co-product is very low, hence, the waste undergoes a conservative waste treatment.

The use of renewable energy in manufacturing is demonstrated through contractual instruments (GOs, RECs, etc), and its use is ensured throughout the validity period of this EPD.

### TRANSPORT AND INSTALLATION (A4-A5)

A4 transport distances are calculated always taking the exact manufacturing location to customer location. If the customer's location is defined as a country or its capital city, the calculation is made to the respective capital city. If the

customer's location is specified as a region, the distance is calculated to the capital city of the best-performing sales country within that region. The transportation method is a combination of lorry and container ship where needed. To be conservative, empty returns are included in this study as implemented through an average load factor in the Ecoinvent transport datapoints. Environmental impacts from installation include waste packaging materials (A5). The packaging waste treatment is assumed to be conservative with incineration without energy recovery. The impacts of energy consumption and the used ancillary materials during installation are considered negligible.

### PRODUCT USE AND MAINTENANCE (B1-B7)

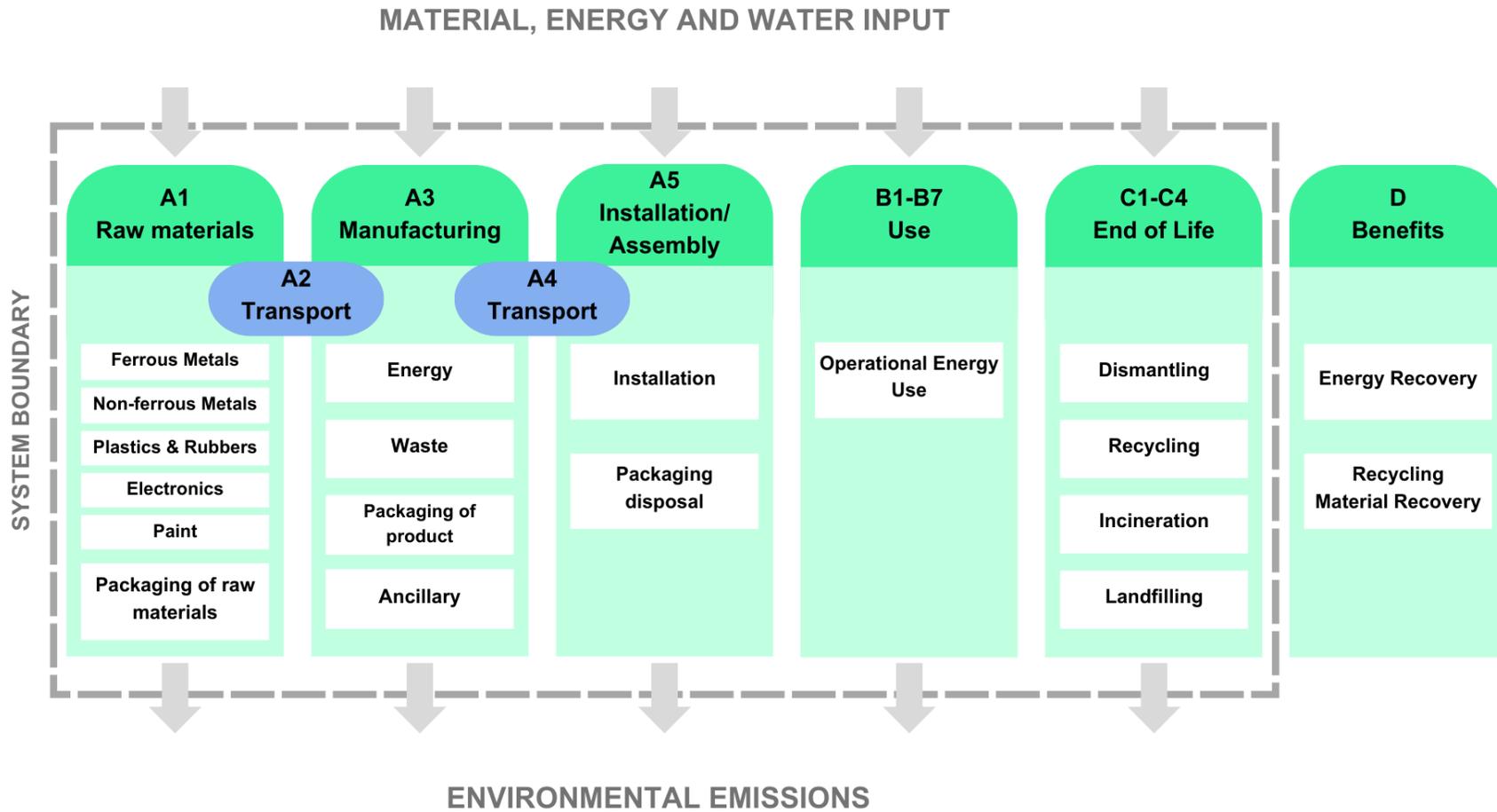
During the use phase, the product consumes electricity (B6), which is calculated multiplying the Wattage x Assigned lifetime (hours) x Country energy mix factor. To know which Country energy mix was used in this EPD, please refer to Annex 2.

The Reference service life in years is calculated according to the main application type of the product, based on annual operating hours. Impacts due to electricity production include direct emissions to air, transformation, and transmission losses.

### PRODUCT END OF LIFE (C1-C4, D)

Consumption of energy and natural resources in demolition process is assumed to be negligible. It is assumed that the waste is collected separately and transported to the waste treatment centre. The transport distance is 150 km while the transportation method is assumed to be lorry (C2). According to EN 50693:2019, the sequence of treatment operations occurring to the product shall include de-pollution, fractions separation and preparation (dismantling, crushing, shredding, sorting), recycling, other material recovery, energy recovery and disposal. In this study, the default values from table G.4 of EN 50693 is used for treating materials in different waste treatment methods. Due to the material and energy recovery potential of parts in the lighting system, the end-of-life product is converted into recycled raw materials, while the energy recovered from incineration displaces electricity and heat production (D). The benefits and loads of incineration and recycling are included in Module D.

# LIFE CYCLE FLOW DIAGRAM - SYSTEM BOUNDARY



# ENVIRONMENTAL IMPACT DATA, RESULTS PER DECLARED UNIT

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

## CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total <sup>1)</sup>	kg CO <sub>2</sub> e	2.94E+01	2.33E-01	2.07E+00	3.17E+01	4.99E-02	1.53E+00	ND	ND	ND	ND	ND	4.61E+02	ND	0.00E+00	1.53E-01	2.02E+00	1.12E+00	-4.62E+00
GWP – fossil	kg CO <sub>2</sub> e	3.31E+01	2.33E-01	3.23E+00	3.65E+01	4.99E-02	6.22E-02	ND	ND	ND	ND	ND	4.57E+02	ND	0.00E+00	1.53E-01	2.02E+00	1.12E+00	-4.61E+00
GWP – biogenic	kg CO <sub>2</sub> e	-4.36E+00	4.15E-05	-1.19E+00	-5.55E+00	1.13E-05	1.46E+00	ND	ND	ND	ND	ND	1.96E+00	ND	0.00E+00	3.33E-05	-1.48E-06	-1.45E-04	-6.69E-03
GWP – LULUC	kg CO <sub>2</sub> e	6.36E-01	1.19E-04	3.26E-02	6.69E-01	2.23E-05	2.30E-05	ND	ND	ND	ND	ND	1.96E+00	ND	0.00E+00	6.75E-05	1.37E-04	4.96E-05	-7.47E-03
Ozone depletion pot.	kg CFC-11e	5.17E-07	3.37E-09	1.05E-07	6.25E-07	7.36E-10	8.55E-10	ND	ND	ND	ND	ND	9.78E-06	ND	0.00E+00	2.13E-09	1.44E-09	1.03E-09	-2.88E-08
Acidification potential	mol H <sup>+</sup> e	3.95E-01	4.92E-03	1.57E-02	4.16E-01	1.70E-04	3.70E-04	ND	ND	ND	ND	ND	2.74E+00	ND	0.00E+00	5.08E-04	1.07E-03	4.32E-04	-1.43E-01
EP-freshwater <sup>2)</sup>	kg Pe	2.11E-02	1.07E-05	1.21E-03	2.23E-02	3.88E-06	6.25E-06	ND	ND	ND	ND	ND	3.35E-01	ND	0.00E+00	1.19E-05	4.42E-05	7.63E-06	-8.13E-03
EP-marine	kg Ne	7.16E-02	1.25E-03	4.85E-03	7.77E-02	5.59E-05	1.73E-04	ND	ND	ND	ND	ND	4.94E-01	ND	0.00E+00	1.65E-04	3.87E-04	1.76E-03	-8.17E-03
EP-terrestrial	mol Ne	6.06E-01	1.38E-02	4.06E-02	6.60E-01	6.08E-04	1.57E-03	ND	ND	ND	ND	ND	5.94E+00	ND	0.00E+00	1.79E-03	3.65E-03	1.94E-03	-1.03E-01
POCP (“smog”) <sup>3)</sup>	kg NMVOCe	1.66E-01	3.87E-03	1.40E-02	1.84E-01	2.51E-04	4.48E-04	ND	ND	ND	ND	ND	1.48E+00	ND	0.00E+00	7.08E-04	9.80E-04	5.69E-04	-3.07E-02
ADP-minerals & metals <sup>4)</sup>	kg Sbe	3.49E-03	3.60E-07	1.99E-05	3.51E-03	1.39E-07	1.85E-07	ND	ND	ND	ND	ND	1.44E-02	ND	0.00E+00	5.01E-07	2.75E-06	1.53E-07	-1.96E-03
ADP-fossil resources	MJ	4.12E+02	3.02E+00	4.42E+01	4.59E+02	7.24E-01	6.43E-01	ND	ND	ND	ND	ND	7.34E+03	ND	0.00E+00	2.14E+00	1.33E+00	7.79E-01	-5.49E+01
Water use <sup>5)</sup>	m <sup>3</sup> e depr.	1.88E+01	1.07E-02	2.53E+00	2.13E+01	3.57E-03	7.45E-02	ND	ND	ND	ND	ND	8.25E+02	ND	0.00E+00	9.92E-03	1.44E-01	7.02E-02	-1.45E+00

1) GWP = Global Warming Potential. 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e. 3) POCP = Photochemical ozone formation. 4) ADP = Abiotic depletion potential. 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

**ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	2.75E-06	1.21E-08	3.21E-07	3.08E-06	4.99E-09	4.61E-09	ND	ND	ND	ND	ND	1.80E-05	ND	0.00E+00	1.21E-08	1.03E-08	5.87E-09	-4.36E-07
Ionizing radiation <sup>6)</sup>	kBq U235e	2.22E+00	1.81E-03	1.54E-01	2.38E+00	6.30E-04	7.80E-04	ND	ND	ND	ND	ND	1.63E+02	ND	0.00E+00	1.73E-03	6.71E-03	1.04E-03	-4.87E-01
Ecotoxicity (freshwater)	CTUe	5.24E+02	2.95E-01	1.56E+01	5.40E+02	1.02E-01	1.78E+00	ND	ND	ND	ND	ND	2.57E+03	ND	0.00E+00	3.38E-01	4.23E+00	4.32E+01	-1.15E+02
Human toxicity, cancer	CTUh	3.79E-08	4.59E-11	1.70E-09	3.97E-08	8.23E-12	8.58E-11	ND	ND	ND	ND	ND	2.87E-07	ND	0.00E+00	2.59E-11	2.10E-10	2.08E-10	-1.73E-08
Human tox. non-cancer	CTUh	2.06E-06	1.17E-09	3.92E-08	2.11E-06	4.69E-10	3.50E-09	ND	ND	ND	ND	ND	1.52E-05	ND	0.00E+00	1.34E-09	8.87E-09	7.24E-09	-1.76E-06
SQP <sup>7)</sup>	-	4.00E+02	1.23E+00	1.80E+02	5.81E+02	7.29E-01	3.15E-01	ND	ND	ND	ND	ND	1.28E+04	ND	0.00E+00	1.28E+00	1.20E+00	1.10E+00	-5.27E+01

**USE OF NATURAL RESOURCES**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ	5.61E+01	2.95E-02	2.84E+01	8.45E+01	9.92E-03	-1.76E+01	ND	ND	ND	ND	ND	1.13E+04	ND	0.00E+00	2.93E-02	1.50E-01	1.91E-02	-8.41E+00
Renew. PER as material	MJ	2.64E+00	0.00E+00	1.07E+01	1.34E+01	0.00E+00	-1.34E+01	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	-7.85E-03	-1.46E-02	0.00E+00
Total use of renew. PER	MJ	5.87E+01	2.95E-02	3.92E+01	9.79E+01	9.92E-03	-3.10E+01	ND	ND	ND	ND	ND	1.13E+04	ND	0.00E+00	2.93E-02	1.42E-01	4.57E-03	-8.41E+00
Non-re. PER as energy	MJ	3.92E+02	3.02E+00	4.38E+01	4.39E+02	7.24E-01	6.43E-01	ND	ND	ND	ND	ND	7.35E+03	ND	0.00E+00	2.14E+00	-2.84E+01	-4.16E+01	-5.49E+01
Non-re. PER as material	MJ	2.64E+01	0.00E+00	-1.18E-01	2.63E+01	0.00E+00	-2.78E-01	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	-1.30E+01	-1.31E+01	0.00E+00
Total use of non-re. PER	MJ	4.18E+02	3.02E+00	4.37E+01	4.65E+02	7.24E-01	3.65E-01	ND	ND	ND	ND	ND	7.35E+03	ND	0.00E+00	2.14E+00	-4.14E+01	-5.46E+01	-5.49E+01
Secondary materials	kg	1.15E+00	0.00E+00	0.00E+00	1.15E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Renew. secondary fuels	MJ	5.25E-02	7.79E-06	4.03E-02	9.27E-02	3.91E-06	8.01E-06	ND	ND	ND	ND	ND	2.83E-02	ND	0.00E+00	1.22E-05	5.42E-05	1.33E-05	-8.01E-04
Non-ren. secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of net fresh water	m <sup>3</sup>	4.19E-01	2.90E-04	5.92E-02	4.78E-01	1.07E-04	1.21E-03	ND	ND	ND	ND	ND	2.69E+01	ND	0.00E+00	2.83E-04	2.35E-03	-3.05E-03	-6.73E-02

8) PER = Primary energy resources.

### END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	5.49E+00	4.39E-03	2.16E-01	5.71E+00	1.23E-03	1.96E-02	ND	ND	ND	ND	ND	4.48E+01	ND	0.00E+00	3.73E-03	4.03E-02	1.12E-01	-9.20E-01
Non-hazardous waste	kg	1.48E+02	6.83E-02	1.05E+01	1.59E+02	2.27E-02	1.06E+00	ND	ND	ND	ND	ND	1.64E+03	ND	0.00E+00	6.99E-02	1.46E+00	7.55E+00	-4.85E+01
Radioactive waste	kg	5.72E-04	4.41E-07	3.74E-05	6.09E-04	1.54E-07	1.95E-07	ND	ND	ND	ND	ND	3.72E-02	ND	0.00E+00	4.24E-07	1.65E-06	2.58E-07	-1.21E-04

### END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for reuse	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling	kg	0.00E+00	0.00E+00	4.43E-02	4.43E-02	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	2.06E+00	0.00E+00	0.00E+00
Materials for energy rec	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	9.31E+00	0.00E+00	0.00E+00
Exported energy – Electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	3.92E+00	0.00E+00	0.00E+00
Exported energy – Heat	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	5.39E+00	0.00E+00	0.00E+00

### ENVIRONMENTAL IMPACTS – EN 15804+A1, CML

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO <sub>2</sub> e	3.29E+01	2.32E-01	3.32E+00	3.65E+01	4.96E-02	6.17E-02	ND	ND	ND	ND	ND	4.58E+02	ND	0.00E+00	1.52E-01	2.02E+00	1.12E+00	-4.59E+00
Ozone depletion Pot.	kg CFC-11e	3.65E-07	2.68E-09	8.98E-08	4.58E-07	5.87E-10	7.27E-10	ND	ND	ND	ND	ND	8.96E-06	ND	0.00E+00	1.70E-09	1.24E-09	8.54E-10	-2.45E-08
Acidification	kg SO <sub>2</sub> e	2.95E-01	3.92E-03	1.22E-02	3.11E-01	1.30E-04	2.72E-04	ND	ND	ND	ND	ND	2.20E+00	ND	0.00E+00	3.89E-04	8.21E-04	3.12E-04	-1.26E-01
Eutrophication	kg PO <sub>4</sub> <sup>3</sup> e	6.15E-02	4.56E-04	5.49E-03	6.74E-02	3.16E-05	8.44E-05	ND	ND	ND	ND	ND	3.97E-01	ND	0.00E+00	9.47E-05	1.86E-04	1.85E-04	-5.77E-03
POCP ("smog")	kg C <sub>2</sub> H <sub>4</sub> e	1.93E-02	2.02E-04	1.86E-03	2.14E-02	1.16E-05	2.07E-05	ND	ND	ND	ND	ND	1.42E-01	ND	0.00E+00	3.49E-05	5.05E-05	3.39E-05	-5.47E-03
ADP-elements	kg Sbe	3.48E-03	3.53E-07	1.93E-05	3.50E-03	1.36E-07	1.55E-07	ND	ND	ND	ND	ND	1.43E-02	ND	0.00E+00	4.89E-07	2.70E-06	1.28E-07	-1.96E-03
ADP-fossil	MJ	3.76E+02	2.99E+00	4.16E+01	4.21E+02	7.14E-01	6.31E-01	ND	ND	ND	ND	ND	5.00E+03	ND	0.00E+00	2.11E+00	1.22E+00	7.62E-01	-4.73E+01

### ADDITIONAL INDICATOR – GWP-GHG

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG 9)	kg CO <sub>2</sub> e	3.37E+01	2.33E-01	3.26E+00	3.72E+01	4.99E-02	6.22E-02	ND	ND	ND	ND	ND	4.59E+02	ND	0.00E+00	1.53E-01	2.02E+00	1.12E+00	-4.61E+00

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. In addition, the characterisation factors for the flows - CH<sub>4</sub> fossil, CH<sub>4</sub> biogenic and Dinitrogen monoxide - were updated. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO<sub>2</sub> is set to zero.

# ENVIRONMENTAL IMPACT DATA, RESULTS PER FUNCTIONAL UNIT

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

## CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total <sup>1)</sup>	kg CO <sub>2</sub> éq/FU	3.03E+00	2.40E-02	2.13E-01	3.27E+00	5.15E-03	1.57E-01	ND	ND	ND	ND	ND	4.75E+01	ND	0.00E+00	1.57E-02	2.08E-01	1.16E-01	-4.77E-01
GWP – fossil	kg CO <sub>2</sub> éq/FU	3.41E+00	2.40E-02	3.33E-01	3.77E+00	5.14E-03	6.42E-03	ND	ND	ND	ND	ND	4.71E+01	ND	0.00E+00	1.57E-02	2.08E-01	1.16E-01	-4.75E-01
GWP – biogenic	kg CO <sub>2</sub> éq/FU	-4.50E-01	4.28E-06	-1.23E-01	-5.73E-01	1.17E-06	1.51E-01	ND	ND	ND	ND	ND	2.02E-01	ND	0.00E+00	3.44E-06	-1.53E-07	-1.50E-05	-6.90E-04
GWP – LULUC	kg CO <sub>2</sub> éq/FU	6.56E-02	1.23E-05	3.36E-03	6.90E-02	2.30E-06	2.37E-06	ND	ND	ND	ND	ND	2.02E-01	ND	0.00E+00	6.97E-06	1.41E-05	5.12E-06	-7.71E-04
Ozone depletion pot.	kg CFC <sub>11</sub> e/FU	5.33E-08	3.48E-10	1.08E-08	6.45E-08	7.59E-11	8.82E-11	ND	ND	ND	ND	ND	1.01E-06	ND	0.00E+00	2.20E-10	1.48E-10	1.06E-10	-2.97E-09
Acidification potential	mole H <sup>+</sup> e/FU	4.08E-02	5.08E-04	1.62E-03	4.29E-02	1.75E-05	3.82E-05	ND	ND	ND	ND	ND	2.83E-01	ND	0.00E+00	5.24E-05	1.10E-04	4.46E-05	-1.47E-02
EP-freshwater <sup>2)</sup>	kg Pe/FU	2.18E-03	1.11E-06	1.25E-04	2.30E-03	4.00E-07	6.45E-07	ND	ND	ND	ND	ND	3.46E-02	ND	0.00E+00	1.22E-06	4.56E-06	7.87E-07	-8.39E-04
EP-marine	kg Ne/FU	7.38E-03	1.28E-04	5.01E-04	8.01E-03	5.76E-06	1.78E-05	ND	ND	ND	ND	ND	5.09E-02	ND	0.00E+00	1.70E-05	3.99E-05	1.82E-04	-8.42E-04
EP-terrestrial	mol Ne/FU	6.25E-02	1.42E-03	4.19E-03	6.81E-02	6.27E-05	1.62E-04	ND	ND	ND	ND	ND	6.13E-01	ND	0.00E+00	1.85E-04	3.76E-04	2.00E-04	-1.06E-02
POCP (“smog”) <sup>3)</sup>	kg NMVOCe/	1.72E-02	3.99E-04	1.45E-03	1.90E-02	2.59E-05	4.62E-05	ND	ND	ND	ND	ND	1.53E-01	ND	0.00E+00	7.30E-05	1.01E-04	5.87E-05	-3.17E-03
ADP-minerals & metals <sup>4)</sup>	kg Sbe/FU	3.60E-04	3.72E-08	2.05E-06	3.62E-04	1.43E-08	1.91E-08	ND	ND	ND	ND	ND	1.48E-03	ND	0.00E+00	5.17E-08	2.84E-07	1.58E-08	-2.02E-04
ADP-fossil resources	MJ/FU	4.25E+01	3.11E-01	4.56E+00	4.74E+01	7.46E-02	6.64E-02	ND	ND	ND	ND	ND	7.58E+02	ND	0.00E+00	2.21E-01	1.37E-01	8.04E-02	-5.67E+00
Water use <sup>5)</sup>	m <sup>3</sup> e priv./FU	1.94E+00	1.10E-03	2.61E-01	2.20E+00	3.69E-04	7.68E-03	ND	ND	ND	ND	ND	8.51E+01	ND	0.00E+00	1.02E-03	1.48E-02	7.24E-03	-1.50E-01

1) GWP = Global Warming Potential. 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e. 3) POCP = Photochemical ozone formation. 4) ADP = Abiotic depletion potential. 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

### ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence /FU	2.84E-07	1.25E-09	3.31E-08	3.18E-07	5.15E-10	4.76E-10	ND	ND	ND	ND	ND	1.86E-06	ND	0.00E+00	1.25E-09	1.06E-09	6.05E-10	-4.50E-08
Ionizing radiation <sup>6)</sup>	kBq U235e/FU	2.29E-01	1.86E-04	1.58E-02	2.45E-01	6.50E-05	8.04E-05	ND	ND	ND	ND	ND	1.68E+01	ND	0.00E+00	1.79E-04	6.92E-04	1.07E-04	-5.02E-02
Ecotoxicity (freshwater)	CTUe/FU	5.40E+01	3.04E-02	1.61E+00	5.57E+01	1.06E-02	1.84E-01	ND	ND	ND	ND	ND	2.65E+02	ND	0.00E+00	3.49E-02	4.37E-01	4.45E+00	-1.19E+01
Human toxicity, cancer	CTUh/FU	3.91E-09	4.73E-12	1.75E-10	4.09E-09	8.49E-13	8.85E-12	ND	ND	ND	ND	ND	2.96E-08	ND	0.00E+00	2.67E-12	2.16E-11	2.15E-11	-1.78E-09
Human tox. non-cancer	CTUh/FU	2.13E-07	1.20E-10	4.05E-09	2.17E-07	4.83E-11	3.61E-10	ND	ND	ND	ND	ND	1.57E-06	ND	0.00E+00	1.38E-10	9.15E-10	7.47E-10	-1.82E-07
SQP <sup>7)</sup>	-/FU	4.12E+01	1.27E-01	1.85E+01	5.99E+01	7.52E-02	3.25E-02	ND	ND	ND	ND	ND	1.32E+03	ND	0.00E+00	1.32E-01	1.23E-01	1.14E-01	-5.44E+00

### USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ/FU	5.79E+00	3.04E-03	2.93E+00	8.72E+00	1.02E-03	-1.82E+00	ND	ND	ND	ND	ND	1.17E+03	ND	0.00E+00	3.03E-03	1.54E-02	1.97E-03	-8.68E-01
Renew. PER as material	MJ/FU	2.72E-01	0.00E+00	1.11E+00	1.38E+00	0.00E+00	-1.38E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	-8.10E-04	-1.50E-03	0.00E+00
Total use of renew. PER	MJ/FU	6.06E+00	3.04E-03	4.04E+00	1.01E+01	1.02E-03	-3.20E+00	ND	ND	ND	ND	ND	1.17E+03	ND	0.00E+00	3.03E-03	1.46E-02	4.71E-04	-8.68E-01
Non-re. PER as energy	MJ/FU	4.04E+01	3.11E-01	4.52E+00	4.52E+01	7.46E-02	6.64E-02	ND	ND	ND	ND	ND	7.58E+02	ND	0.00E+00	2.21E-01	-2.92E+00	-4.29E+00	-5.67E+00
Non-re. PER as material	MJ/FU	2.73E+00	0.00E+00	-1.22E-02	2.72E+00	0.00E+00	-2.87E-02	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	-1.34E+00	-1.35E+00	0.00E+00
Total use of non-re. PER	MJ/FU	4.31E+01	3.11E-01	4.50E+00	4.80E+01	7.46E-02	3.77E-02	ND	ND	ND	ND	ND	7.58E+02	ND	0.00E+00	2.21E-01	-4.27E+00	-5.64E+00	-5.67E+00
Secondary materials	kg/FU	1.19E-01	0.00E+00	0.00E+00	1.19E-01	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Renew. secondary fuels	MJ/FU	5.41E-03	8.04E-07	4.15E-03	9.57E-03	4.04E-07	8.26E-07	ND	ND	ND	ND	ND	2.92E-03	ND	0.00E+00	1.26E-06	5.59E-06	1.37E-06	-8.26E-05
Non-ren. secondary fuels	MJ/FU	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of net fresh water	m <sup>3</sup> /FU	4.32E-02	2.99E-05	6.10E-03	4.94E-02	1.10E-05	1.25E-04	ND	ND	ND	ND	ND	2.78E+00	ND	0.00E+00	2.92E-05	2.43E-04	-3.15E-04	-6.94E-03

8) PER = Primary energy resources.

### END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg/FU	5.66E-01	4.53E-04	2.22E-02	5.89E-01	1.26E-04	2.02E-03	ND	ND	ND	ND	ND	4.62E+00	ND	0.00E+00	3.85E-04	4.15E-03	1.15E-02	-9.49E-02
Non-hazardous waste	kg/FU	1.53E+01	7.04E-03	1.08E+00	1.64E+01	2.34E-03	1.09E-01	ND	ND	ND	ND	ND	1.69E+02	ND	0.00E+00	7.21E-03	1.51E-01	7.79E-01	-5.00E+00
Radioactive waste	kg/FU	5.90E-05	4.55E-08	3.86E-06	6.29E-05	1.59E-08	2.01E-08	ND	ND	ND	ND	ND	3.83E-03	ND	0.00E+00	4.38E-08	1.70E-07	2.66E-08	-1.25E-05

### END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for reuse	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling	kg	0.00E+00	0.00E+00	4.56E-03	4.56E-03	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	2.13E-01	0.00E+00	0.00E+00
Materials for energy rec	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	9.60E-01	0.00E+00	0.00E+00
Exported energy – Electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	4.04E-01	0.00E+00	0.00E+00
Exported energy – Heat	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	ND	ND	ND	ND	ND	0.00E+00	ND	0.00E+00	0.00E+00	5.56E-01	0.00E+00	0.00E+00

### ENVIRONMENTAL IMPACTS – EN 15804+A1, CML

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO <sub>2</sub> eq./FU	3.40E+00	2.39E-02	3.43E-01	3.76E+00	5.12E-03	6.37E-03	ND	ND	ND	ND	ND	4.72E+01	ND	0.00E+00	1.56E-02	2.08E-01	1.15E-01	-4.73E-01
Ozone depletion Pot.	kg CFC <sub>11</sub> e/FU	3.77E-08	2.76E-10	9.27E-09	4.72E-08	6.06E-11	7.50E-11	ND	ND	ND	ND	ND	9.24E-07	ND	0.00E+00	1.76E-10	1.28E-10	8.81E-11	-2.53E-09
Acidification	kg SO <sub>2</sub> e/FU	3.04E-02	4.05E-04	1.26E-03	3.21E-02	1.34E-05	2.80E-05	ND	ND	ND	ND	ND	2.27E-01	ND	0.00E+00	4.02E-05	8.47E-05	3.22E-05	-1.30E-02
Eutrophication	kg PO <sub>4</sub> <sup>3</sup> e/FU	6.34E-03	4.71E-05	5.66E-04	6.95E-03	3.26E-06	8.70E-06	ND	ND	ND	ND	ND	4.10E-02	ND	0.00E+00	9.77E-06	1.92E-05	1.91E-05	-5.95E-04
POCP (“smog”)	kg C <sub>2</sub> H <sub>4</sub> e/FU	1.99E-03	2.08E-05	1.92E-04	2.21E-03	1.19E-06	2.14E-06	ND	ND	ND	ND	ND	1.47E-02	ND	0.00E+00	3.60E-06	5.21E-06	3.50E-06	-5.65E-04
ADP-elements	kg Sbe/FU	3.59E-04	3.65E-08	1.99E-06	3.61E-04	1.40E-08	1.60E-08	ND	ND	ND	ND	ND	1.48E-03	ND	0.00E+00	5.04E-08	2.79E-07	1.32E-08	-2.02E-04
ADP-fossil	MJ/FU	3.88E+01	3.08E-01	4.29E+00	4.34E+01	7.36E-02	6.51E-02	ND	ND	ND	ND	ND	5.16E+02	ND	0.00E+00	2.18E-01	1.26E-01	7.86E-02	-4.88E+00

### ADDITIONAL INDICATOR – GWP-GHG

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG <sup>9)</sup>	kg CO <sub>2</sub> e/FU	3.48E+00	2.40E-02	3.36E-01	3.84E+00	5.15E-03	6.42E-03	ND	ND	ND	ND	ND	4.73E+01	ND	0.00E+00	1.57E-02	2.08E-01	1.16E-01	-4.76E-01

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. In addition, the characterisation factors for the flows - CH<sub>4</sub> fossil, CH<sub>4</sub> biogenic and Dinitrogen monoxide - were updated. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO<sub>2</sub> is set to zero.

## SCENARIO DOCUMENTATION

### DATA SOURCES

#### Manufacturing energy scenario documentation – A3 (Energy data source)

1. Energy supply, electricity production, co-generation oil and gas, Heat and power co-generation, natural gas, combined cycle power plant, 400MW electrical, Denmark,ecoinvent 3.10.1, 0.0267 kgCO<sub>2</sub>e/MJ
2. Energy supply, electricity production, solar photovoltaic, Electricity production, photovoltaic, 570kWp open ground installation, multi-Si, World, ecoinvent 3.10.1, 0.0829 kgCO<sub>2</sub>e/kWh

#### Transport scenario documentation - A4

1. Transport, freight, lorry >32 metric ton, EURO5, 75.0 km
2. Transport, freight, sea, container ship, 0.0 km

#### Installation scenario documentation - A5 (Waste materials data source)

1. Market for corrugated board box, 0.3 kg
2. Market for printed paper, offset, 0.693 kg

#### Use stages scenario documentation - B6-B7 (Energy data source)

1. Energy supply, electricity transformation and distribution, distribution low voltage, Market for electricity, low voltage, Denmark, 2950.0 kWh

### TRANSPORT SCENARIO DOCUMENTATION - A4

Scenario parameter	Value
Capacity utilization (including empty return) %	50 %
Bulk density of transported products / kg/m <sup>3</sup>	1.23E+02
Volume capacity utilization factor (factor: =1 or <1 or ≥1 for compressed or nested packaged products)	1

### INSTALLATION SCENARIO DOCUMENTATION - A5

Scenario parameter	Value
Ancillary materials for installation (specified by material) / kg or other units as appropriate	0
Water use / m <sup>3</sup>	0
Other resource use / kg	0
Direct emissions to ambient air, soil and water / kg	0

## USE STAGES SCENARIO DOCUMENTATION - B6-B7 USE OF ENERGY AND WATER

Scenario information	Value
Ancillary materials specified by material / kg or units as appropriate	Not applicable
Net fresh water consumption / m <sup>3</sup>	0
Power output of equipment / kW	29.5
Characteristic performance, e.g., energy efficiency, emissions, variation of performance with capacity utilization, etc. / Units as appropriate	For more details see product classification table and product description.
Further assumptions for scenario development, e.g., frequency and period of use, number of occupants / Units as appropriate	For more details see product classification table and product description.

## END OF LIFE SCENARIO DOCUMENTATION

Scenario information	Value
Collection process – kg collected separately	5.184
Collection process – kg collected with mixed waste	0
Recovery process – kg for re-use	0
Recovery process – kg for recycling	2.06E+00
Recovery process – kg for energy recovery	0
Disposal (total) – kg for final deposition	2.16E+00
Scenario assumptions e.g. transportation	Lorry, 16-32 metric ton, EURO5; 150 km

## THIRD-PARTY VERIFICATION STATEMENT

EPD Hub declares that this EPD is verified in accordance with ISO 14025 by an independent, third-party verifier. The project report on the Life Cycle Assessment and the report(s) on features of environmental relevance are filed at EPD Hub. EPD Hub PCR and ECO Platform verification checklist are used.

EPD Hub is not able to identify any unjustified deviations from the PCR and EN 15804+A2 in the Environmental Product Declaration and its project report.

EPD Hub maintains its independence as a third-party body; it was not involved in the execution of the LCA or in the development of the declaration and has no conflicts of interest regarding this verification.

The company-specific data and upstream and downstream data have been examined as regards plausibility and consistency. The publisher is responsible for ensuring the factual integrity and legal compliance of this declaration.



Program assistant: Xinyuan Zhang



The software used in creation of this LCA and EPD is verified by EPD Hub to conform to the procedural and methodological requirements outlined in ISO 14025:2010, ISO 14040/14044, EN 15804+A2, and EPD Hub Core Product Category Rules and General Program Instructions.

### [Verified tools](#)

Tool verifier: Hai Ha Nguyen

Tool verification validity: 28 March 2025 - 27 March 2028

# APPENDIX 1

## MATERIAL COMPOSITION

The product material composition is illustrated in the table below. The material weight is given in grams and in percentage on total product weight.

**Table 1: Material composition**

Material	Weight (g)	Weight-%
Aluminium	1326	25.58
Bio Plastics	880	16.98
Copper	276.43	5.33
Glass	1000	19.29
Other Plastics	754.75	14.56
Paint	24	0.46
PCB Alu	57.92	1.12
PCB Copper	106.56	2.06
PCB Iron	104.18	2.01
PCB Non-ferrous metal	0.32	0.01
PCB Support	132.29	2.55
PCB Tin	7.46	0.14
Silica Sand	204	3.94
Steel	309.9	5.98

## APPENDIX 2

### USE PHASE (B6) VALUES FOR DIFFERENT COUNTRY MIX

In this EPD the B6 impact has been calculated using the energy mix of (EU). The table in this appendix is useful for conversion and comparison of B6 values with other country energy mix. The Global Warming Potential Total (GWP tot) value is illustrated for each country. The value refers to 1 kwh.

Example on how to use the table:

If for example this EPD was done according to EU energy mix and you want to see how the GWP total changes according to a Finland country energy mix, you can take the original value in the results table here highlighted in yellow:

### ENVIRONMENTAL IMPACT DATA, RESULTS PER DECLARED UNIT

*The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.*

#### CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total <sup>1)</sup>	kg CO <sub>2</sub> e	1.08E+01	2.33E-01	5.06E-01	1.15E+01	3.27E+00	1.68E+00	ND	ND	ND	ND	ND	4.06E-02	ND	0.00E+00	2.88E-02	5.13E-01	2.80E-01	-9.88E-01

Divide that value according to the EU value from the following table (EU = 3.30E-01) and then multiplying for the Finland value from the same table (FINLAND = 1.54E-01).

Thus, the calculation of this example would be:

New B6 GWP tot for Finland =  $(4.06E-02 / 3.30E-01) \times 1.54E-01 = 1.89E-02$ .

Country	GWP tot (kg CO2 eq. per kwh)		
AFRICA	7.30E-01	GERMANY	3.90E-01
APAC	9.50E-01	INDIA	1.50E+00
AUSTRALIA	8.40E-01	ITALY	3.50E-01
AUSTRIA	2.30E-01	LATAM	3.90E-01
BELGIUM	2.00E-01	NAM	4.50E-01
CHINA	1.02E+00	NETHERLANDS	3.90E-01
DENMARK	1.60E-01	NORWAY	4.50E-02
EU	3.30E-01	ROW	7.30E-01
FINLAND	1.54E-01	SPAIN	2.10E-01
FRANCE	8.70E-02	SWEDEN	3.70E-02
		UK	2.60E-01

Source Ecoinvent 3.10.1

## APPENDIX 3 - EPD HUB ALIGNED

This section represents the scaling method for the **B6 module**, following the PEP EcoPassport PSR for luminaries (PSR-0014-ed2.0-EN-2023 07 13). The GWP results were scaled from a reference variant of a product family, based on various light management scenarios and power inputs of the luminaires within the same product family.

To calculate the Scaled Impact (*SI*), we have followed the below methods:

1. Calculate the power scaling factor (PSF), which is the ratio of the power input of the variant in questions  $P_{in}$  and the power input of the base variant  $P_{base}$ .

$$PSF = \frac{P_{in}}{P_{base}}$$

2. Calculate the Total Scaling factor by multiplying the PSF by the control scaling factor (CSF), where the CSF is determined according the relevant control factor scenario (e.g. if the luminaire has a presence detection system). The presented controls factors values in Table A1 are based on BS EN 15193-1:2017. Please refer to this publication or contact Signify directly for more information.

$$TSF = PSF * CSF$$

**Table 1: Light management function (PEP EcoPassport aligned)**

Scenario	Abbrev.	CSF
No control	NC	1
Daylight dependency factor	DD	0.75
Presence sensing	PS	0.75
Daylight dependency and presence sensing	DD+PS	0.55

3. Lastly, the GWP of the base variant is then scaled by the TSF.

$$\text{Scaled Impact} = \text{GWP}_{\text{case}} * \text{TSF}$$

The following list of product configurations is not exhaustive. Please use the formula defined in point 1 above to calculate the exact power scaling factor (PSF) for any specific configuration.

**Table 2: GWP per scaling factor (EPD Hub aligned)**

	12NC or Product Family Code	Description	Flux [Lm]	Power [W]	Efficacy [L/W]	PSF	Total Scaling Factor (TSF)				Scaled Impacts (GWP100 B6 - kg CO2eq.)			
							NC	DD	PS	DD+PS	NC	DD	PS	DD+PS
1	BDS561/BPS561/BRS561/BSS561	LED24-CLO-4S/740	2088	14.8	141.1	0.502	0.502	0.376	0.376	0.276	230.9	173.2	173.2	127.0
2	BDS561/BPS561/BRS561/BSS561	LED32-CLO-4S/740	2697	19.4	139.0	0.658	0.658	0.493	0.493	0.362	302.6	227.0	227.0	166.5
3	BDS561/BPS561/BRS561/BSS561	LED35-CLO-4S/740	2958	21.0	140.9	0.712	0.712	0.534	0.534	0.392	327.6	245.7	245.7	180.2
4	BDS561/BPS561/BRS561/BSS561	LED40-CLO-4S/740	3393	24.0	141.4	0.814	0.814	0.610	0.610	0.447	374.4	280.8	280.8	205.9
5	BDS561/BPS561/BRS561/BSS561	LED45-CLO-4S/740	3828	27.5	139.2	0.932	0.932	0.699	0.699	0.513	429.0	321.8	321.8	236.0
6	BDS561/BPS561/BRS561/BSS561	LED48-CLO-4S/740	4089	28.0	146.0	0.949	0.949	0.712	0.712	0.522	436.8	327.6	327.6	240.2
7	BDS561/BPS561/BRS561/BSS561	LED56-CLO-4S/740	4698	32.0	146.8	1.085	1.085	0.814	0.814	0.597	499.2	374.4	374.4	274.6
8	BDS561/BPS561/BRS561/BSS561	LED58-CLO-4S/740	4872	33.5	145.4	1.136	1.136	0.852	0.852	0.625	522.6	392.0	392.0	287.4

9	BDS561/BPS561/BRSS561/BSS561	LED64-CLO-4S/740	5332	37.0	144.1	1.254	1.254	0.941	0.941	0.690	577.2	432.9	432.9	317.5
10	BDS561/BPS561/BRSS561/BSS561	LED70-CLO-4S/740	5848	40.0	146.2	1.356	1.356	1.017	1.017	0.746	624.0	468.0	468.0	343.2
11	BDS561/BPS561/BRSS561/BSS561	LED75-CLO-4S/740	6192	43.0	144.0	1.458	1.458	1.093	1.093	0.802	670.8	503.1	503.1	368.9
12	BDS561/BPS561/BRSS561/BSS561	LED80-CLO-4S/740	6708	46.0	145.8	1.559	1.559	1.169	1.169	0.858	717.6	538.2	538.2	394.7
13	BDS561/BPS561/BRSS561/BSS561	LED88-CLO-4S/740	7224	50.0	144.5	1.695	1.695	1.271	1.271	0.932	780.0	585.0	585.0	429.0
14	BDS561/BPS561/BRSS561/BSS561	LED93-CLO-4S/740	7740	53.0	146.0	1.797	1.797	1.347	1.347	0.988	826.8	620.1	620.1	454.7
15	BDS561/BPS561/BRSS561/BSS561	LED96-CLO-4S/740	7912	55.0	143.9	1.864	1.864	1.398	1.398	1.025	858.0	643.5	643.5	471.9
16	BDS561/BPS561/BRSS561/BSS561	LED100-CLO-4S/740	8256	58.0	142.3	1.966	1.966	1.475	1.475	1.081	904.8	678.6	678.6	497.6
17	BDS561/BPS561/BRSS561/BSS561	LED104-CLO-4S/740	8500	60.0	141.7	2.034	2.034	1.525	1.525	1.119	936.0	702.0	702.0	514.8
18	BDS561/BPS561/BRSS561/BSS561	LED110-CLO-4S/740	8925	64.0	139.5	2.169	2.169	1.627	1.627	1.193	998.4	748.8	748.8	549.1
19	BDS561/BPS561/BRSS561/BSS561	LED116-CLO-4S/740	9350	67.0	139.6	2.271	2.271	1.703	1.703	1.249	1045.2	783.9	783.9	574.9
20	BDS561/BPS561/BRSS561/BSS561	LED120-CLO-4S/740	9660	70.0	138.0	2.373	2.373	1.780	1.780	1.305	1092.0	819.0	819.0	600.6
21	BDS561/BPS561/BRSS561/BSS561	LED24-CLO-4S/730	2112	15.6	135.4	0.529	0.529	0.397	0.397	0.291	243.4	182.5	182.5	133.8
22	BDS561/BPS561/BRSS561/BSS561	LED32-CLO-4S/730	2697	20.5	131.6	0.695	0.695	0.521	0.521	0.382	319.8	239.9	239.9	175.9
23	BDS561/BPS561/BRSS561/BSS561	LED35-CLO-4S/730	2958	22.5	131.5	0.763	0.763	0.572	0.572	0.419	351.0	263.3	263.3	193.1

24	BDS561/BPS561/BRSS561/BSS561	LED40-CLO-4S/730	3393	26.0	130.5	0.881	0.881	0.661	0.661	0.485	405.6	304.2	304.2	223.1
25	BDS561/BPS561/BRSS561/BSS561	LED45-CLO-4S/730	3784	29.0	130.5	0.983	0.983	0.737	0.737	0.541	452.4	339.3	339.3	248.8
26	BDS561/BPS561/BRSS561/BSS561	LED48-CLO-4S/730	4089	29.5	138.6	1.000	1.000	0.750	0.750	0.550	460.2	345.2	345.2	253.1
27	BDS561/BPS561/BRSS561/BSS561	LED56-CLO-4S/730	4698	34.0	138.2	1.153	1.153	0.864	0.864	0.634	530.4	397.8	397.8	291.7
28	BDS561/BPS561/BRSS561/BSS561	LED58-CLO-4S/730	4872	35.0	139.2	1.186	1.186	0.890	0.890	0.653	546.0	409.5	409.5	300.3
29	BDS561/BPS561/BRSS561/BSS561	LED64-CLO-4S/730	5332	39.0	136.7	1.322	1.322	0.992	0.992	0.727	608.4	456.3	456.3	334.6
30	BDS561/BPS561/BRSS561/BSS561	LED70-CLO-4S/730	5848	42.5	137.6	1.441	1.441	1.081	1.081	0.792	663.0	497.3	497.3	364.7
31	BDS561/BPS561/BRSS561/BSS561	LED75-CLO-4S/730	6192	45.5	136.1	1.542	1.542	1.157	1.157	0.848	709.8	532.4	532.4	390.4
32	BDS561/BPS561/BRSS561/BSS561	LED80-CLO-4S/730	6708	49.0	136.9	1.661	1.661	1.246	1.246	0.914	764.4	573.3	573.3	420.4
33	BDS561/BPS561/BRSS561/BSS561	LED88-CLO-4S/730	7224	54.0	133.8	1.831	1.831	1.373	1.373	1.007	842.4	631.8	631.8	463.3
34	BDS561/BPS561/BRSS561/BSS561	LED93-CLO-4S/730	7740	57.0	135.8	1.932	1.932	1.449	1.449	1.063	889.2	666.9	666.9	489.1
35	BDS561/BPS561/BRSS561/BSS561	LED96-CLO-4S/730	7912	59.0	134.1	2.000	2.000	1.500	1.500	1.100	920.4	690.3	690.3	506.2
36	BDS561/BPS561/BRSS561/BSS561	LED100-CLO-4S/730	8160	62.0	131.6	2.102	2.102	1.576	1.576	1.156	967.2	725.4	725.4	532.0
37	BDS561/BPS561/BRSS561/BSS561	LED104-CLO-4S/730	8500	64.0	132.8	2.169	2.169	1.627	1.627	1.193	998.4	748.8	748.8	549.1
38	BDS561/BPS561/BRSS561/BSS561	LED110-CLO-4S/730	8925	68.0	131.3	2.305	2.305	1.729	1.729	1.268	1060.8	795.6	795.6	583.4

39	BDS561/BPS561/BRSS561/BSS561	LED116-CLO-4S/730	9240	72.0	128.3	2.441	2.441	1.831	1.831	1.342	1123.2	842.4	842.4	617.8
40	BDS561/BPS561/BRSS561/BSS561	LED21-CLO-4S/727	1827	15.4	118.6	0.522	0.522	0.392	0.392	0.287	240.2	180.2	180.2	132.1
41	BDS561/BPS561/BRSS561/BSS561	LED24-CLO-4S/727	2088	17.4	120.0	0.590	0.590	0.442	0.442	0.324	271.4	203.6	203.6	149.3
42	BDS561/BPS561/BRSS561/BSS561	LED32-CLO-4S/727	2666	22.5	118.5	0.763	0.763	0.572	0.572	0.419	351.0	263.3	263.3	193.1
43	BDS561/BPS561/BRSS561/BSS561	LED35-CLO-4S/727	2924	25.0	117.0	0.847	0.847	0.636	0.636	0.466	390.0	292.5	292.5	214.5
44	BDS561/BPS561/BRSS561/BSS561	LED40-CLO-4S/727	3354	28.5	117.7	0.966	0.966	0.725	0.725	0.531	444.6	333.5	333.5	244.5
45	BDS561/BPS561/BRSS561/BSS561	LED45-CLO-4S/727	3698	32.0	115.6	1.085	1.085	0.814	0.814	0.597	499.2	374.4	374.4	274.6
46	BDS561/BPS561/BRSS561/BSS561	LED48-CLO-4S/727	4042	32.5	124.4	1.102	1.102	0.826	0.826	0.606	507.0	380.3	380.3	278.9
47	BDS561/BPS561/BRSS561/BSS561	LED56-CLO-4S/727	4644	37.5	123.8	1.271	1.271	0.953	0.953	0.699	585.0	438.8	438.8	321.8
48	BDS561/BPS561/BRSS561/BSS561	LED58-CLO-4S/727	4816	39.0	123.5	1.322	1.322	0.992	0.992	0.727	608.4	456.3	456.3	334.6
49	BDS561/BPS561/BRSS561/BSS561	LED64-CLO-4S/727	5332	43.0	124.0	1.458	1.458	1.093	1.093	0.802	670.8	503.1	503.1	368.9
50	BDS561/BPS561/BRSS561/BSS561	LED70-CLO-4S/727	5848	47.5	123.1	1.610	1.610	1.208	1.208	0.886	741.0	555.8	555.8	407.6
51	BDS561/BPS561/BRSS561/BSS561	LED75-CLO-4S/727	6120	50.0	122.4	1.695	1.695	1.271	1.271	0.932	780.0	585.0	585.0	429.0
52	BDS561/BPS561/BRSS561/BSS561	LED80-CLO-4S/727	6460	54.0	119.6	1.831	1.831	1.373	1.373	1.007	842.4	631.8	631.8	463.3
53	BDS561/BPS561/BRSS561/BSS561	LED88-CLO-4S/727	7056	60.0	117.6	2.034	2.034	1.525	1.525	1.119	936.0	702.0	702.0	514.8

54	BDS561/BPS561/BRSS561/BSS561	LED93-CLO-4S/727	7560	64.0	118.1	2.169	2.169	1.627	1.627	1.193	998.4	748.8	748.8	549.1
55	BDS561/BPS561/BRSS561/BSS561	LED96-CLO-4S/727	7560	65.0	116.3	2.203	2.203	1.653	1.653	1.212	1014.0	760.5	760.5	557.7
56	BDS561/BPS561/BRSS561/BSS561	LED100-CLO-4S/727	7802	68.0	114.7	2.305	2.305	1.729	1.729	1.268	1060.8	795.6	795.6	583.4
57	BDS561/BPS561/BRSS561/BSS561	LED104-CLO-4S/727	8134	72.0	113.0	2.441	2.441	1.831	1.831	1.342	1123.2	842.4	842.4	617.8
58	BDS561/BPS561/BRSS561/BSS561	LED21-CLO-4S/722	1827	17.8	102.6	0.603	0.603	0.453	0.453	0.332	277.7	208.3	208.3	152.7
59	BDS561/BPS561/BRSS561/BSS561	LED24-CLO-4S/722	2001	20.0	100.1	0.678	0.678	0.508	0.508	0.373	312.0	234.0	234.0	171.6
60	BDS561/BPS561/BRSS561/BSS561	LED32-CLO-4S/722	2697	26.5	101.8	0.898	0.898	0.674	0.674	0.494	413.4	310.1	310.1	227.4
61	BDS561/BPS561/BRSS561/BSS561	LED35-CLO-4S/722	2924	29.0	100.8	0.983	0.983	0.737	0.737	0.541	452.4	339.3	339.3	248.8
62	BDS561/BPS561/BRSS561/BSS561	LED40-CLO-4S/722	3393	31.5	107.7	1.068	1.068	0.801	0.801	0.587	491.4	368.6	368.6	270.3
63	BDS561/BPS561/BRSS561/BSS561	LED45-CLO-4S/722	3784	35.5	106.6	1.203	1.203	0.903	0.903	0.662	553.8	415.4	415.4	304.6
64	BDS561/BPS561/BRSS561/BSS561	LED48-CLO-4S/722	4042	37.5	107.8	1.271	1.271	0.953	0.953	0.699	585.0	438.8	438.8	321.8
65	BDS561/BPS561/BRSS561/BSS561	LED56-CLO-4S/722	4644	44.0	105.5	1.492	1.492	1.119	1.119	0.820	686.4	514.8	514.8	377.5
66	BDS561/BPS561/BRSS561/BSS561	LED58-CLO-4S/722	4816	45.5	105.8	1.542	1.542	1.157	1.157	0.848	709.8	532.4	532.4	390.4
67	BDS561/BPS561/BRSS561/BSS561	LED64-CLO-4S/722	5332	50.0	106.6	1.695	1.695	1.271	1.271	0.932	780.0	585.0	585.0	429.0
68	BDS561/BPS561/BRSS561/BSS561	LED70-CLO-4S/722	5848	55.0	106.3	1.864	1.864	1.398	1.398	1.025	858.0	643.5	643.5	471.9

69	BDS561/BPS561/BRSS561/BSS561	LED75-CLO-4S/722	6120	59.0	103.7	2.000	2.000	1.500	1.500	1.100	920.4	690.3	690.3	506.2
70	BDS561/BPS561/BRSS561/BSS561	LED80-CLO-4S/722	6460	64.0	100.9	2.169	2.169	1.627	1.627	1.193	998.4	748.8	748.8	549.1
71	BDS561/BPS561/BRSS561/BSS561	LED88-CLO-4S/722	7056	70.0	100.8	2.373	2.373	1.780	1.780	1.305	1092.0	819.0	819.0	600.6
72	BDS561/BPS561/BRSS561/BSS561	LED21-CLO-4S/840	1827	16.0	114.2	0.542	0.542	0.407	0.407	0.298	249.6	187.2	187.2	137.3
73	BDS561/BPS561/BRSS561/BSS561	LED24-CLO-4S/840	2088	18.2	114.7	0.617	0.617	0.463	0.463	0.339	283.9	212.9	212.9	156.2
74	BDS561/BPS561/BRSS561/BSS561	LED32-CLO-4S/840	2697	24.0	112.4	0.814	0.814	0.610	0.610	0.447	374.4	280.8	280.8	205.9
75	BDS561/BPS561/BRSS561/BSS561	LED35-CLO-4S/840	2958	26.5	111.6	0.898	0.898	0.674	0.674	0.494	413.4	310.1	310.1	227.4
76	BDS561/BPS561/BRSS561/BSS561	LED40-CLO-4S/840	3393	28.5	119.1	0.966	0.966	0.725	0.725	0.531	444.6	333.5	333.5	244.5
77	BDS561/BPS561/BRSS561/BSS561	LED45-CLO-4S/840	3828	32.0	119.6	1.085	1.085	0.814	0.814	0.597	499.2	374.4	374.4	274.6
78	BDS561/BPS561/BRSS561/BSS561	LED48-CLO-4S/840	4089	34.0	120.3	1.153	1.153	0.864	0.864	0.634	530.4	397.8	397.8	291.7
79	BDS561/BPS561/BRSS561/BSS561	LED56-CLO-4S/840	4644	39.5	117.6	1.339	1.339	1.004	1.004	0.736	616.2	462.2	462.2	338.9
80	BDS561/BPS561/BRSS561/BSS561	LED58-CLO-4S/840	4816	41.0	117.5	1.390	1.390	1.042	1.042	0.764	639.6	479.7	479.7	351.8
81	BDS561/BPS561/BRSS561/BSS561	LED64-CLO-4S/840	5332	45.5	117.2	1.542	1.542	1.157	1.157	0.848	709.8	532.4	532.4	390.4
82	BDS561/BPS561/BRSS561/BSS561	LED70-CLO-4S/840	5848	49.5	118.1	1.678	1.678	1.258	1.258	0.923	772.2	579.2	579.2	424.7
83	BDS561/BPS561/BRSS561/BSS561	LED75-CLO-4S/840	6192	53.0	116.8	1.797	1.797	1.347	1.347	0.988	826.8	620.1	620.1	454.7

84	BDS561/BPS561/BRSS561/BSS561	LED80-CLO-4S/840	6536	57.0	114.7	1.932	1.932	1.449	1.449	1.063	889.2	666.9	666.9	489.1
85	BDS561/BPS561/BRSS561/BSS561	LED88-CLO-4S/840	7140	63.0	113.3	2.136	2.136	1.602	1.602	1.175	982.8	737.1	737.1	540.5
86	BDS561/BPS561/BRSS561/BSS561	LED93-CLO-4S/840	7480	66.0	113.3	2.237	2.237	1.678	1.678	1.231	1029.6	772.2	772.2	566.3
87	BDS561/BPS561/BRSS561/BSS561	LED96-CLO-4S/840	7560	69.0	109.6	2.339	2.339	1.754	1.754	1.286	1076.4	807.3	807.3	592.0
88	BDS561/BPS561/BRSS561/BSS561	LED100-CLO-4S/840	7896	72.0	109.7	2.441	2.441	1.831	1.831	1.342	1123.2	842.4	842.4	617.8
89	BDS561/BPS561/BRSS561/BSS561	LED21-CLO-4S/830	1827	16.6	110.1	0.563	0.563	0.422	0.422	0.309	259.0	194.2	194.2	142.4
90	BDS561/BPS561/BRSS561/BSS561	LED24-CLO-4S/830	2088	18.8	111.1	0.637	0.637	0.478	0.478	0.351	293.3	220.0	220.0	161.3
91	BDS561/BPS561/BRSS561/BSS561	LED32-CLO-4S/830	2697	24.5	110.1	0.831	0.831	0.623	0.623	0.457	382.2	286.7	286.7	210.2
92	BDS561/BPS561/BRSS561/BSS561	LED35-CLO-4S/830	2958	27.0	109.6	0.915	0.915	0.686	0.686	0.503	421.2	315.9	315.9	231.7
93	BDS561/BPS561/BRSS561/BSS561	<u>LED40-CLO-4S/830</u>	3393	29.5	115.0	1.000	1.000	0.750	0.750	0.550	460.2	345.2	345.2	253.1
94	BDS561/BPS561/BRSS561/BSS561	LED45-CLO-4S/830	3828	33.0	116.0	1.119	1.119	0.839	0.839	0.615	514.8	386.1	386.1	283.1
95	BDS561/BPS561/BRSS561/BSS561	LED48-CLO-4S/830	4089	35.0	116.8	1.186	1.186	0.890	0.890	0.653	546.0	409.5	409.5	300.3
96	BDS561/BPS561/BRSS561/BSS561	LED56-CLO-4S/830	4644	41.0	113.3	1.390	1.390	1.042	1.042	0.764	639.6	479.7	479.7	351.8
97	BDS561/BPS561/BRSS561/BSS561	LED58-CLO-4S/830	4816	42.5	113.3	1.441	1.441	1.081	1.081	0.792	663.0	497.3	497.3	364.7
98	BDS561/BPS561/BRSS561/BSS561	LED64-CLO-4S/830	5332	47.0	113.4	1.593	1.593	1.195	1.195	0.876	733.2	549.9	549.9	403.3

99	BDS561/BPS561/BRS561/BSS561	LED70-CLO-4S/830	5848	51.0	114.7	1.729	1.729	1.297	1.297	0.951	795.6	596.7	596.7	437.6
100	BDS561/BPS561/BRS561/BSS561	LED75-CLO-4S/830	6192	55.0	112.6	1.864	1.864	1.398	1.398	1.025	858.0	643.5	643.5	471.9

## PEP ECOPASSPORT ALIGNED

This section represents the scaling method for the **B6 module**, following the PEP EcoPassport PSR for luminaries (PSR-0014-ed2.0-EN-2023 07 13). The GWP results were scaled from a reference variant of a product family, based on various light management functions, the lumen output ( $O_{lum}$ ) and reference service life ( $RSL$ ) of each product within the same product family.

To calculate the Scaled Impact ( $S_{I_{pep}}$ ), we have followed the below methods:

1. Calculate the power scaling factor (PSF), which is the ratio of the power input of the variant in questions  $P_{in}$  and the power input of the base variant  $P_{base}$ .

$$PSF = \frac{P_{in}}{P_{base}}$$

2. Using this scaled GWP, we then can apply the PEP Ecopassport method for calculating the environmental impact of the functional unit for a luminary (1000 lumens over 35000 hours), applied to B6, where the Functional Unit application considers the lumen output ( $O_{lum}$ ) and reference service lifetime ( $RSL$ ) of the product to estimate the final environmental impact. The scaled impact ( $S_{I_{pep}}$ ) is presented in Table A4.

$$GSF = \frac{FU_{pep}}{FU_p} = \frac{1,000}{O_{lum}} * \frac{35,000}{RSL}$$

3. Calculate the GWP scaling factor ( $PGSF$ ), by multiplying the PSF by the GSF.

$$PGSF = PSF * GSF$$

- Calculate the Total Scaling factor by multiplying the PSF by the control scaling factor (CSF), where the CSF is determined according the relevant control factor scenario (e.g. if the luminaire has a presence detection system), as presented in Table A1.

$$TSF = PGSF * CSF$$

**Table 3: Light management functions (PEP EcoPassport aligned)**

Scenario	Abbrev.	CSF
No control	NC	1
Daylight dependency factor	DD	0.75
Presence sensing	PS	0.75
Daylight dependency and presence sensing	DD+PS	0.55

- Lastly, the GWP of the base variant is then scaled by the TSF.

$$Scaled\ GWP = GWP_{case} * TSF$$

**Table 4: Impact per scaling factor (PEP EcoPassport aligned)**

	12NC or Product Family Code	Description	Flux [Lm]	Power [W]	Efficacy [L/W]	PSF	Total Scaling Factor (TSF)				Scaled Impacts (GWP100 B6 - kg CO2eq.)			
							NC	DD	PS	DD+PS	NC	DD	PS	DD+PS
1	BDS561/BPS561/BRS561/BSS561	LED24-CLO-4S/740	2088	14.8	141.1	0.502	0.084	0.063	0.063	0.046	38.7	29.0	29.0	21.3
2	BDS561/BPS561/BRS561/BSS561	LED32-CLO-4S/740	2697	19.4	139.0	0.658	0.085	0.064	0.064	0.047	39.3	29.5	29.5	21.6
3	BDS561/BPS561/BRS561/BSS561	LED35-CLO-4S/740	2958	21.0	140.9	0.712	0.084	0.063	0.063	0.046	38.8	29.1	29.1	21.3
4	BDS561/BPS561/BRS561/BSS561	LED40-CLO-4S/740	3393	24.0	141.4	0.814	0.084	0.063	0.063	0.046	38.6	29.0	29.0	21.2
5	BDS561/BPS561/BRS561/BSS561	LED45-CLO-4S/740	3828	27.5	139.2	0.932	0.085	0.064	0.064	0.047	39.2	29.4	29.4	21.6
6	BDS561/BPS561/BRS561/BSS561	LED48-CLO-4S/740	4089	28.0	146.0	0.949	0.081	0.061	0.061	0.045	37.4	28.0	28.0	20.6
7	BDS561/BPS561/BRS561/BSS561	LED56-CLO-4S/740	4698	32.0	146.8	1.085	0.081	0.061	0.061	0.044	37.2	27.9	27.9	20.5
8	BDS561/BPS561/BRS561/BSS561	LED58-CLO-4S/740	4872	33.5	145.4	1.136	0.082	0.061	0.061	0.045	37.543	28.2	28.2	20.6
9	BDS561/BPS561/BRS561/BSS561	LED64-CLO-4S/740	5332	37.0	144.1	1.254	0.082	0.062	0.062	0.045	37.888	28.4	28.4	20.8
10	BDS561/BPS561/BRS561/BSS561	LED70-CLO-4S/740	5848	40.0	146.2	1.356	0.081	0.061	0.061	0.045	37.346	28.0	28.0	20.5
11	BDS561/BPS561/BRS561/BSS561	LED75-CLO-4S/740	6192	43.0	144.0	1.458	0.082	0.062	0.062	0.045	37.917	28.4	28.4	20.9
12	BDS561/BPS561/BRS561/BSS561	LED80-CLO-4S/740	6708	46.0	145.8	1.559	0.081	0.061	0.061	0.045	37.442	28.1	28.1	20.6

13	BDS561/BPS561/BRS561/BSS561	LED88-CLO-4S/740	7224	50.0	144.5	1.695	0.082	0.062	0.062	0.045	37.791	28.3	28.3	20.8
14	BDS561/BPS561/BRS561/BSS561	LED93-CLO-4S/740	7740	53.0	146.0	1.797	0.081	0.061	0.061	0.045	37.388	28.0	28.0	20.6
15	BDS561/BPS561/BRS561/BSS561	LED96-CLO-4S/740	7912	55.0	143.9	1.864	0.082	0.062	0.062	0.045	37.955	28.5	28.5	20.9
16	BDS561/BPS561/BRS561/BSS561	LED100-CLO-4S/740	8256	58.0	142.3	1.966	0.083	0.063	0.063	0.046	38.358	28.8	28.8	21.1
17	BDS561/BPS561/BRS561/BSS561	LED104-CLO-4S/740	8500	60.0	141.7	2.034	0.084	0.063	0.063	0.046	38.541	28.9	28.9	21.2
18	BDS561/BPS561/BRS561/BSS561	LED110-CLO-4S/740	8925	64.0	139.5	2.169	0.085	0.064	0.064	0.047	39.153	29.4	29.4	21.5
19	BDS561/BPS561/BRS561/BSS561	LED116-CLO-4S/740	9350	67.0	139.6	2.271	0.085	0.064	0.064	0.047	39.125	29.3	29.3	21.5
20	BDS561/BPS561/BRS561/BSS561	LED120-CLO-4S/740	9660	70.0	138.0	2.373	0.086	0.064	0.064	0.047	39.565	29.7	29.7	21.8
21	BDS561/BPS561/BRS561/BSS561	LED24-CLO-4S/730	2112	15.6	135.4	0.529	0.088	0.066	0.066	0.048	40.330	30.2	30.2	22.2
22	BDS561/BPS561/BRS561/BSS561	LED32-CLO-4S/730	2697	20.5	131.6	0.695	0.090	0.068	0.068	0.050	41.502	31.1	31.1	22.8
23	BDS561/BPS561/BRS561/BSS561	LED35-CLO-4S/730	2958	22.5	131.5	0.763	0.090	0.068	0.068	0.050	41.531	31.1	31.1	22.8
24	BDS561/BPS561/BRS561/BSS561	LED40-CLO-4S/730	3393	26.0	130.5	0.881	0.091	0.068	0.068	0.050	41.839	31.4	31.4	23.0
25	BDS561/BPS561/BRS561/BSS561	LED45-CLO-4S/730	3784	29.0	130.5	0.983	0.091	0.068	0.068	0.050	41.845	31.4	31.4	23.0
26	BDS561/BPS561/BRS561/BSS561	LED48-CLO-4S/730	4089	29.5	138.6	1.000	0.086	0.064	0.064	0.047	39.391	29.5	29.5	21.7
27	BDS561/BPS561/BRS561/BSS561	LED56-CLO-4S/730	4698	34.0	138.2	1.153	0.086	0.064	0.064	0.047	39.515	29.6	29.6	21.7

28	BDS561/BPS561/BRS561/BSS561	LED58-CLO-4S/730	4872	35.0	139.2	1.186	0.085	0.064	0.064	0.047	39.224	29.4	29.4	21.6
29	BDS561/BPS561/BRS561/BSS561	LED64-CLO-4S/730	5332	39.0	136.7	1.322	0.087	0.065	0.065	0.048	39.936	30.0	30.0	22.0
30	BDS561/BPS561/BRS561/BSS561	LED70-CLO-4S/730	5848	42.5	137.6	1.441	0.086	0.065	0.065	0.047	39.680	29.8	29.8	21.8
31	BDS561/BPS561/BRS561/BSS561	LED75-CLO-4S/730	6192	45.5	136.1	1.542	0.087	0.065	0.065	0.048	40.121	30.1	30.1	22.1
32	BDS561/BPS561/BRS561/BSS561	LED80-CLO-4S/730	6708	49.0	136.9	1.661	0.087	0.065	0.065	0.048	39.884	29.9	29.9	21.9
33	BDS561/BPS561/BRS561/BSS561	LED88-CLO-4S/730	7224	54.0	133.8	1.831	0.089	0.067	0.067	0.049	40.814	30.6	30.6	22.4
34	BDS561/BPS561/BRS561/BSS561	LED93-CLO-4S/730	7740	57.0	135.8	1.932	0.087	0.066	0.066	0.048	40.209	30.2	30.2	22.1
35	BDS561/BPS561/BRS561/BSS561	LED96-CLO-4S/730	7912	59.0	134.1	2.000	0.088	0.066	0.066	0.049	40.715	30.5	30.5	22.4
36	BDS561/BPS561/BRS561/BSS561	LED100-CLO-4S/730	8160	62.0	131.6	2.102	0.090	0.068	0.068	0.050	41.485	31.1	31.1	22.8
37	BDS561/BPS561/BRS561/BSS561	LED104-CLO-4S/730	8500	64.0	132.8	2.169	0.089	0.067	0.067	0.049	41.111	30.8	30.8	22.6
38	BDS561/BPS561/BRS561/BSS561	LED110-CLO-4S/730	8925	68.0	131.3	2.305	0.090	0.068	0.068	0.050	41.600	31.2	31.2	22.9
39	BDS561/BPS561/BRS561/BSS561	LED116-CLO-4S/730	9240	72.0	128.3	2.441	0.092	0.069	0.069	0.051	42.545	31.9	31.9	23.4
40	BDS561/BPS561/BRS561/BSS561	LED21-CLO-4S/727	1827	15.4	118.6	0.522	0.100	0.075	0.075	0.055	46.023	34.5	34.5	25.3
41	BDS561/BPS561/BRS561/BSS561	LED24-CLO-4S/727	2088	17.4	120.0	0.590	0.099	0.074	0.074	0.054	45.500	34.1	34.1	25.0
42	BDS561/BPS561/BRS561/BSS561	LED32-CLO-4S/727	2666	22.5	118.5	0.763	0.100	0.075	0.075	0.055	46.080	34.6	34.6	25.3

43	BDS561/BPS561/BRS561/BSS561	LED35-CLO-4S/727	2924	25.0	117.0	0.847	0.101	0.076	0.076	0.056	46.683	35.0	35.0	25.7
44	BDS561/BPS561/BRS561/BSS561	LED40-CLO-4S/727	3354	28.5	117.7	0.966	0.101	0.076	0.076	0.055	46.395	34.8	34.8	25.5
45	BDS561/BPS561/BRS561/BSS561	LED45-CLO-4S/727	3698	32.0	115.6	1.085	0.103	0.077	0.077	0.056	47.247	35.4	35.4	26.0
46	BDS561/BPS561/BRS561/BSS561	LED48-CLO-4S/727	4042	32.5	124.4	1.102	0.095	0.072	0.072	0.052	43.902	32.9	32.9	24.1
47	BDS561/BPS561/BRS561/BSS561	LED56-CLO-4S/727	4644	37.5	123.8	1.271	0.096	0.072	0.072	0.053	44.089	33.1	33.1	24.2
48	BDS561/BPS561/BRS561/BSS561	LED58-CLO-4S/727	4816	39.0	123.5	1.322	0.096	0.072	0.072	0.053	44.215	33.2	33.2	24.3
49	BDS561/BPS561/BRS561/BSS561	LED64-CLO-4S/727	5332	43.0	124.0	1.458	0.096	0.072	0.072	0.053	44.032	33.0	33.0	24.2
50	BDS561/BPS561/BRS561/BSS561	LED70-CLO-4S/727	5848	47.5	123.1	1.610	0.096	0.072	0.072	0.053	44.348	33.3	33.3	24.4
51	BDS561/BPS561/BRS561/BSS561	LED75-CLO-4S/727	6120	50.0	122.4	1.695	0.097	0.073	0.073	0.053	44.608	33.5	33.5	24.5
52	BDS561/BPS561/BRS561/BSS561	LED80-CLO-4S/727	6460	54.0	119.6	1.831	0.099	0.074	0.074	0.055	45.641	34.2	34.2	25.1
53	BDS561/BPS561/BRS561/BSS561	LED88-CLO-4S/727	7056	60.0	117.6	2.034	0.101	0.076	0.076	0.055	46.429	34.8	34.8	25.5
54	BDS561/BPS561/BRS561/BSS561	LED93-CLO-4S/727	7560	64.0	118.1	2.169	0.100	0.075	0.075	0.055	46.222	34.7	34.7	25.4
55	BDS561/BPS561/BRS561/BSS561	LED96-CLO-4S/727	7560	65.0	116.3	2.203	0.102	0.077	0.077	0.056	46.944	35.2	35.2	25.8
56	BDS561/BPS561/BRS561/BSS561	LED100-CLO-4S/727	7802	68.0	114.7	2.305	0.103	0.078	0.078	0.057	47.588	35.7	35.7	26.2
57	BDS561/BPS561/BRS561/BSS561	LED104-CLO-4S/727	8134	72.0	113.0	2.441	0.105	0.079	0.079	0.058	48.330	36.2	36.2	26.6

58	BDS561/BPS561/BRS561/BSS561	LED21-CLO-4S/722	1827	17.8	102.6	0.603	0.116	0.087	0.087	0.064	53.195	39.9	39.9	29.3
59	BDS561/BPS561/BRS561/BSS561	LED24-CLO-4S/722	2001	20.0	100.1	0.678	0.119	0.089	0.089	0.065	54.573	40.9	40.9	30.0
60	BDS561/BPS561/BRS561/BSS561	LED32-CLO-4S/722	2697	26.5	101.8	0.898	0.117	0.087	0.087	0.064	53.648	40.2	40.2	29.5
61	BDS561/BPS561/BRS561/BSS561	LED35-CLO-4S/722	2924	29.0	100.8	0.983	0.118	0.088	0.088	0.065	54.152	40.6	40.6	29.8
62	BDS561/BPS561/BRS561/BSS561	LED40-CLO-4S/722	3393	31.5	107.7	1.068	0.110	0.083	0.083	0.061	50.690	38.0	38.0	27.9
63	BDS561/BPS561/BRS561/BSS561	LED45-CLO-4S/722	3784	35.5	106.6	1.203	0.111	0.083	0.083	0.061	51.224	38.4	38.4	28.2
64	BDS561/BPS561/BRS561/BSS561	LED48-CLO-4S/722	4042	37.5	107.8	1.271	0.110	0.083	0.083	0.061	50.656	38.0	38.0	27.9
65	BDS561/BPS561/BRS561/BSS561	LED56-CLO-4S/722	4644	44.0	105.5	1.492	0.112	0.084	0.084	0.062	51.731	38.8	38.8	28.5
66	BDS561/BPS561/BRS561/BSS561	LED58-CLO-4S/722	4816	45.5	105.8	1.542	0.112	0.084	0.084	0.062	51.584	38.7	38.7	28.4
67	BDS561/BPS561/BRS561/BSS561	LED64-CLO-4S/722	5332	50.0	106.6	1.695	0.111	0.083	0.083	0.061	51.200	38.4	38.4	28.2
68	BDS561/BPS561/BRS561/BSS561	LED70-CLO-4S/722	5848	55.0	106.3	1.864	0.112	0.084	0.084	0.061	51.351	38.5	38.5	28.2
69	BDS561/BPS561/BRS561/BSS561	LED75-CLO-4S/722	6120	59.0	103.7	2.000	0.114	0.086	0.086	0.063	52.637	39.5	39.5	29.0
70	BDS561/BPS561/BRS561/BSS561	LED80-CLO-4S/722	6460	64.0	100.9	2.169	0.118	0.088	0.088	0.065	54.093	40.6	40.6	29.8
71	BDS561/BPS561/BRS561/BSS561	LED88-CLO-4S/722	7056	70.0	100.8	2.373	0.118	0.088	0.088	0.065	54.167	40.6	40.6	29.8
72	BDS561/BPS561/BRS561/BSS561	LED21-CLO-4S/840	1827	16.0	114.2	0.542	0.104	0.078	0.078	0.057	47.816	35.9	35.9	26.3

73	BDS561/BPS561/BRS561/BSS561	LED24-CLO-4S/840	2088	18.2	114.7	0.617	0.103	0.078	0.078	0.057	47.592	35.7	35.7	26.2
74	BDS561/BPS561/BRS561/BSS561	LED32-CLO-4S/840	2697	24.0	112.4	0.814	0.106	0.079	0.079	0.058	48.587	36.4	36.4	26.7
75	BDS561/BPS561/BRS561/BSS561	LED35-CLO-4S/840	2958	26.5	111.6	0.898	0.106	0.080	0.080	0.058	48.915	36.7	36.7	26.9
76	BDS561/BPS561/BRS561/BSS561	LED40-CLO-4S/840	3393	28.5	119.1	0.966	0.100	0.075	0.075	0.055	45.862	34.4	34.4	25.2
77	BDS561/BPS561/BRS561/BSS561	LED45-CLO-4S/840	3828	32.0	119.6	1.085	0.099	0.074	0.074	0.055	45.643	34.2	34.2	25.1
78	BDS561/BPS561/BRS561/BSS561	LED48-CLO-4S/840	4089	34.0	120.3	1.153	0.099	0.074	0.074	0.054	45.400	34.0	34.0	25.0
79	BDS561/BPS561/BRS561/BSS561	LED56-CLO-4S/840	4644	39.5	117.6	1.339	0.101	0.076	0.076	0.056	46.441	34.8	34.8	25.5
80	BDS561/BPS561/BRS561/BSS561	LED58-CLO-4S/840	4816	41.0	117.5	1.390	0.101	0.076	0.076	0.056	46.483	34.9	34.9	25.6
81	BDS561/BPS561/BRS561/BSS561	LED64-CLO-4S/840	5332	45.5	117.2	1.542	0.101	0.076	0.076	0.056	46.592	34.9	34.9	25.6
82	BDS561/BPS561/BRS561/BSS561	LED70-CLO-4S/840	5848	49.5	118.1	1.678	0.100	0.075	0.075	0.055	46.216	34.7	34.7	25.4
83	BDS561/BPS561/BRS561/BSS561	LED75-CLO-4S/840	6192	53.0	116.8	1.797	0.102	0.076	0.076	0.056	46.734	35.1	35.1	25.7
84	BDS561/BPS561/BRS561/BSS561	LED80-CLO-4S/840	6536	57.0	114.7	1.932	0.103	0.078	0.078	0.057	47.616	35.7	35.7	26.2
85	BDS561/BPS561/BRS561/BSS561	LED88-CLO-4S/840	7140	63.0	113.3	2.136	0.105	0.079	0.079	0.058	48.176	36.1	36.1	26.5
86	BDS561/BPS561/BRS561/BSS561	LED93-CLO-4S/840	7480	66.0	113.3	2.237	0.105	0.079	0.079	0.058	48.176	36.1	36.1	26.5
87	BDS561/BPS561/BRS561/BSS561	LED96-CLO-4S/840	7560	69.0	109.6	2.339	0.108	0.081	0.081	0.060	49.833	37.4	37.4	27.4

88	BDS561/BPS561/BRS561/BSS561	LED100-CLO-4S/840	7896	72.0	109.7	2.441	0.108	0.081	0.081	0.060	49.787	37.3	37.3	27.4
89	BDS561/BPS561/BRS561/BSS561	LED21-CLO-4S/830	1827	16.6	110.1	0.563	0.108	0.081	0.081	0.059	49.609	37.2	37.2	27.3
90	BDS561/BPS561/BRS561/BSS561	LED24-CLO-4S/830	2088	18.8	111.1	0.637	0.107	0.080	0.080	0.059	49.161	36.9	36.9	27.0
91	BDS561/BPS561/BRS561/BSS561	LED32-CLO-4S/830	2697	24.5	110.1	0.831	0.108	0.081	0.081	0.059	49.600	37.2	37.2	27.3
92	BDS561/BPS561/BRS561/BSS561	LED35-CLO-4S/830	2958	27.0	109.6	0.915	0.108	0.081	0.081	0.060	49.838	37.4	37.4	27.4
93	BDS561/BPS561/BRS561/BSS561	<u>LED40-CLO-4S/830</u>	3393	29.5	115.0	1.000	0.103	0.077	0.077	0.057	47.471	35.6	35.6	26.1
94	BDS561/BPS561/BRS561/BSS561	LED45-CLO-4S/830	3828	33.0	116.0	1.119	0.102	0.077	0.077	0.056	47.069	35.3	35.3	25.9
95	BDS561/BPS561/BRS561/BSS561	LED48-CLO-4S/830	4089	35.0	116.8	1.186	0.102	0.076	0.076	0.056	46.735	35.1	35.1	25.7
96	BDS561/BPS561/BRS561/BSS561	LED56-CLO-4S/830	4644	41.0	113.3	1.390	0.105	0.079	0.079	0.058	48.204	36.2	36.2	26.5
97	BDS561/BPS561/BRS561/BSS561	LED58-CLO-4S/830	4816	42.5	113.3	1.441	0.105	0.079	0.079	0.058	48.183	36.1	36.1	26.5
98	BDS561/BPS561/BRS561/BSS561	LED64-CLO-4S/830	5332	47.0	113.4	1.593	0.105	0.078	0.078	0.058	48.128	36.1	36.1	26.5
99	BDS561/BPS561/BRS561/BSS561	LED70-CLO-4S/830	5848	51.0	114.7	1.729	0.103	0.078	0.078	0.057	47.616	35.7	35.7	26.2
100	BDS561/BPS561/BRS561/BSS561	LED75-CLO-4S/830	6192	55.0	112.6	1.864	0.105	0.079	0.079	0.058	48.498	36.4	36.4	26.7